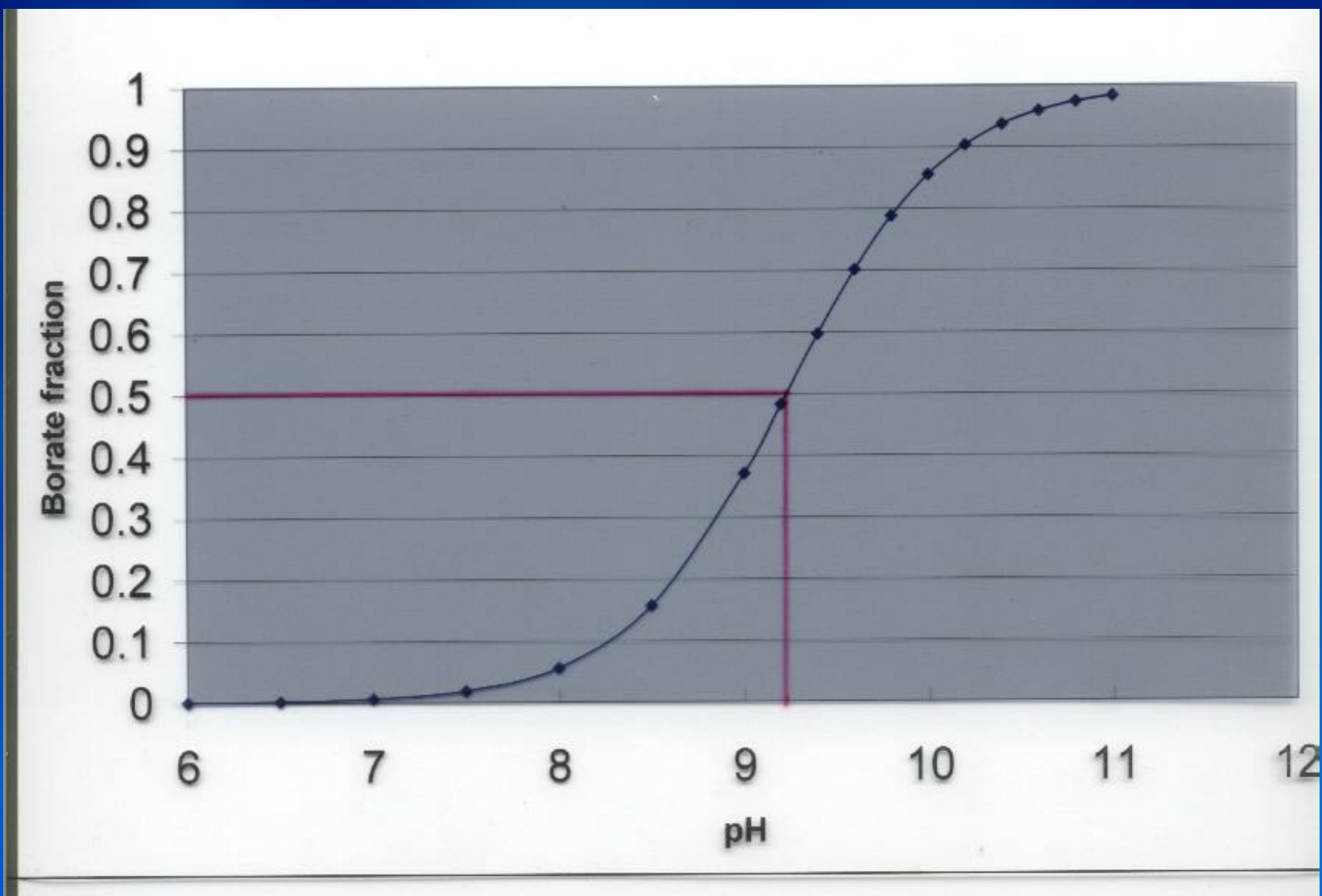


A Model to Predict Dissolved  
Boron in Penetrating Water  
Leaving a Fly Ash-Soil Mixture

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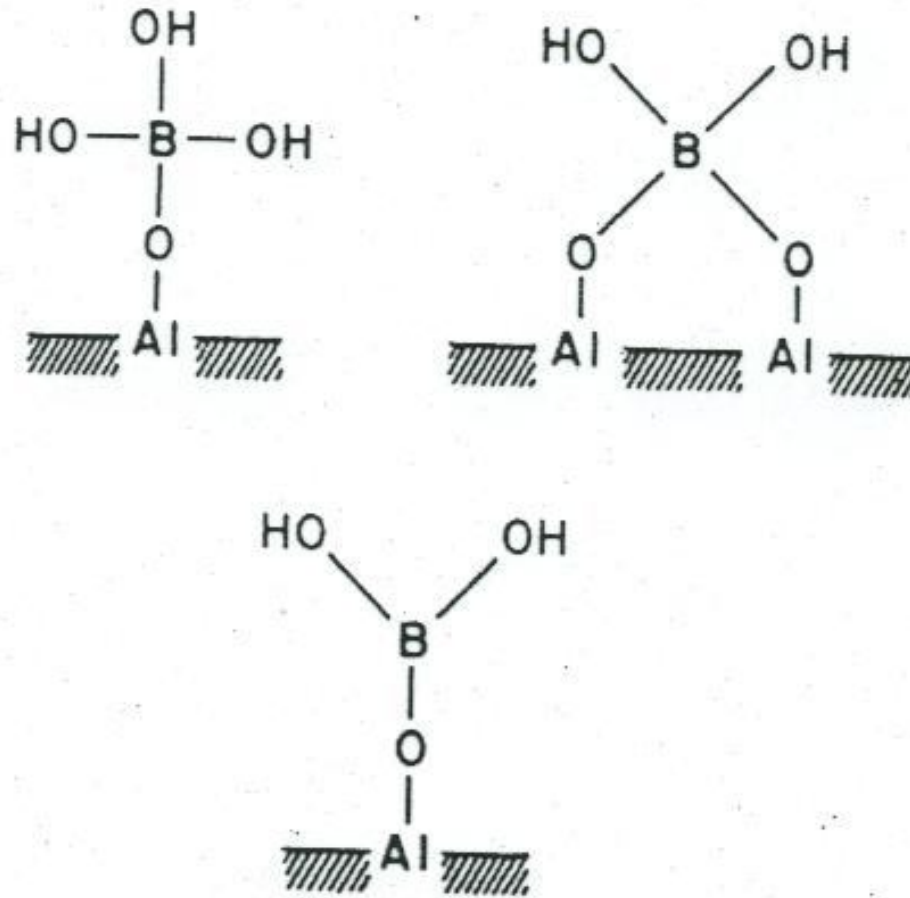


Fig. 1. Possible configurations for B sorbed by surface Al as suggested by Keren and Bingham (1985).

$$Q_B = T \left\{ 1 + \frac{PR}{F(Q_T - Q_B)} [1 + K_{OH}(OH)] \right\}^{-1}$$

$$P = 1 + K_h * 10^{14} * (OH)$$

$$F = K_{HB} + K_B (P - 1)$$

## BORON

Mixing of fly ash in soil at a rate of 20% on soil weight basis at an area of a quarter of an acre at 30 cm deep.

The amount of fly ash in the soil:

$$Q_{FA} = 0.3 \text{ m} \times 10^3 \text{ m}^3 \times 1.3 \text{ ton m}^{-3} \times 0.2 = 78 \text{ ton}$$

The soil amount in the layer:

$$M_S = 390 \text{ ton} - 78 \text{ ton} = 312 \text{ ton}$$

The total amount of boron released to solution from fly ash in the tube

$$Q_B = 0.665 \text{ mg B} / 3.5 \text{ g FA} = 0.19 \text{ mg B/g FA}$$

$$Q_B = 17 \times 10^{-6} \text{ mol / g FA}$$

The total amount of boron released from fly ash in the soil layer

$$Q_{BT} = 1.37 \times 10^3 \text{ mol} / 312 \times 10^6 \text{ g} = 4.39 \times 10^{-6} \text{ mol B/g soil}$$

$$Q_{BT} =$$

Adsorbed Boron by soil:

$$Q_B = T \left\{ 1 + \frac{PR}{F(Q_T - Q_B)} [1 + K_{OH}(OH)] \right\}^{-1}$$

$$P = 1 + K_h * 10^{14} * (OH)$$

$$F = K_{HB} + K_R(P - 1)$$

$$T = 6.8 \times 10^{-6} \text{ mol/g} ; R = 0.48 \times 10^{-3} \text{ L/g}$$

$$Q_{AB} = 2.98 \times 10^{-6} \text{ mol/g} = 3.22 \times 10^{-5} \text{ g boron / g soil}$$

The amount of adsorbed boron by the soil in the FA layer

$$3.22 \times 10^{-5} \text{ g B / g soil} \times 312 \times 10^6 \text{ g soil} = 10.046 \times 10^3 \text{ g B}$$

The total amount of leachable boron in the added fly ash

$$78 \times 10^3 \text{ kg FA} \times 0.665 \text{ g B/3.5 kg FA} = 14.82 \times 10^3 \text{ g B}$$

The leachable boron fraction:

$$(14.82 \times 10^3 - 10.046 \times 10^3) / 14.82 \times 10^3 = 0.32 \quad (32\%)$$

**THANK YOU**

